

# **Mandatory Product Update/Safety Bulletin - Spider End Users**

**SER15-013** 

SC1000/1500 & SC30/40 Overspeed Safety Device - Safety Bulletin October 23, 2015

COMPLIANCE CATEGORY	PRIORITY CODE
Safety Failure to comply with this product update could result in personal injury or death. Compliance is mandated within a specific operating time.	<ul> <li>✓ 1</li> <li>Prior to unit startup or prior to continued operation</li> <li>(Immediate Action Required)</li> </ul>
Compliance Required Identifies the need for action to correct a condition that, if left uncorrected, may result in reduced equipment reliability or efficiency. Compliance may be required within a specific operating time.	2 At first opportunity (Prior to Next Scheduled Maintenance Interval)
Optional Identifies changes that may be beneficial to some, but not necessarily all. Accomplishment at customers discretion.	3 Next Scheduled Maintenance Interval
Notification Customer communication, no action required.	U 4 Optional / Notification
PRODUCT MODELS AFFECTED  SC1000/1500 SC30 SC40 ☐ Zmac	
ST-26 ST-180 Platforms BAP  Hoist Accessories Platform Accessories	☐ TAP       ☐ Other:         ☐ Rigging Accessories       ☐ Safety Accessories
COMPONENT SYSTEM	
☐ Electrical	☐ Safety ☐ Other:
SUB COMPONENT	
Overspeed Safety Device - Flywheel Assembly	
PURPOSE	
We have received two reports of Overspeed Safety Device devices failing to trip while performing the routine Daily Test Requirement as referenced in the Spider Operators Manual (p/n 9961) for the SC1000 series traction hoist.  Pictures provided from one unit indicate that the flywheel counterweight pins had fallen out or sheared off (see Fig A). If a pin falls out or shears off, the counterweight may get caught on surrounding structure, see Fig B (ex: test push button or mounting bolts). This results in a condition where the flywheel will not trip the overspeed safety trip trigger. In the unlikely event of a loss of traction of the suspension rope in the traction sheave, or a drive train failure leading to a freewheeling traction sheave, the Overspeed Safety Device Cam will not engage and stop motion of the hoist.	
Spring Pin Safety Trip Trigger	
Test Push Button  Mounting Bolt	

The pin non-conformance may not be detected while performing the Daily Test Requirements as outlined in Spider Operators Manual (p/n 9961). Since the SC30/40 have the same flywheel, this non-conformance could be present in those hoists as well. Additional steps are required to ensure detection of a missing or a sheared pin.

Retention Pin Missing

FIG B



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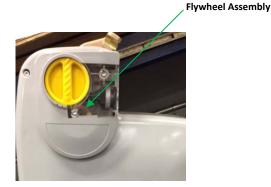
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#### **ACTION REQUIRED**

#### PRIOR TO NEXT USE OF HOIST:

1. As outlined in the Spider Operators Manual (p/n 9961), while powering the hoist "UP" and "Down" approximately 3 feet, look through the window near the Overspeed Brake Test Button to view that the flywheel is rotating. If the flywheel is not rotating or stops rotating during operation, hoist must be removed from service immediately.





(SC1000/SC1500 shown on left. SC30/40 shown on right)

- 2. If Flywheel Assembly passes inspection, the hoist may be used for up to 120 days as long as the Daily Test Requirements are performed as outlined in Spider Operators Manual (p/n 9961)
- 3. If the Flywheel Assembly does not pass inspection, hoist must be removed from service until update has been applied.

### WITHIN 120 DAYS:

- 1. A Flywheel Assembly update must be applied, please contact 877-774-3370 to schedule service.
- 2. If you have spare inventory of p/n 8501, 709876-1 or CC-006 they must also have the update applied. Please contact 877-774-3370 to schedule service.